

INTEGRATION OF THE ULTRAPURE®



ML-Systems ApS is proud to be Norchem Corporation's exclusive European distributor and systems integrator for the Norchem UltraPure Ceramic Water Filtration and Recycling System



- Integrates with tunnel and conventional washer configurations
- Can use existing tanks, pumps, and supply headers to move water
- Optional integration with ancillary treatment equipment for further dewatering and TDS removal
- System's range in size based on filtration volume and customer requirements
- Additional modules are offered in various diameters and quantities for scalability

SMART & DEPENDABLE

- ✓ Chemical-free filtration
- ✓ 100% stainless steel construction
- ✓ QC sensors for conductivity, turbidity, pressure, and temperature
- ✓ Early adoption driven by superior flux performance and membrane longevity
- ✓ Compact footprint & modular for expandability
- ✓ Remote access for easy monitoring and serviceability
- ✓ Membrane health monitoring
- ✓ Data Management & Reporting

A VIABLE INVESTMENT

Reduce Wastewater discharge by 90% = UNMATCHED COST SAVINGS

Shrink water inlet & wastewater outlet size = Save big on water & sewer connection fees

Keeps you below the POTW limits = Lowers chance of contaminant surcharges

Maximizes heat recovery from wastewater = Lower water heating expenses

Optimizing your formulas for reclaim water = Lower wash chemical spending

ROI = averages 0-3 years



ULTRAPURE®

WASTEWATER RECYCLING SYSTEM

- ✓ Proven to recycle up to 90% of Effluent Wastewater
- ✓ Reduce energy cost for heating water by up to 85%
- ✓ Automated Clean in Place (CIP) technology
- ✓ Reduce FOG, TSS, TDS, BOD & COD's
- ✓ Designed to fit in any plant, big or small, with added capacity for future growth at less cost



CONTAMINANT REDUCTIONS

COD up to	97%
BOD up to	93%
TSS up to	100%
(FOG) Oil and Grease up to	99%
Precipitated Heavy Metals up to	99%

OPERATING CAPABILITIES

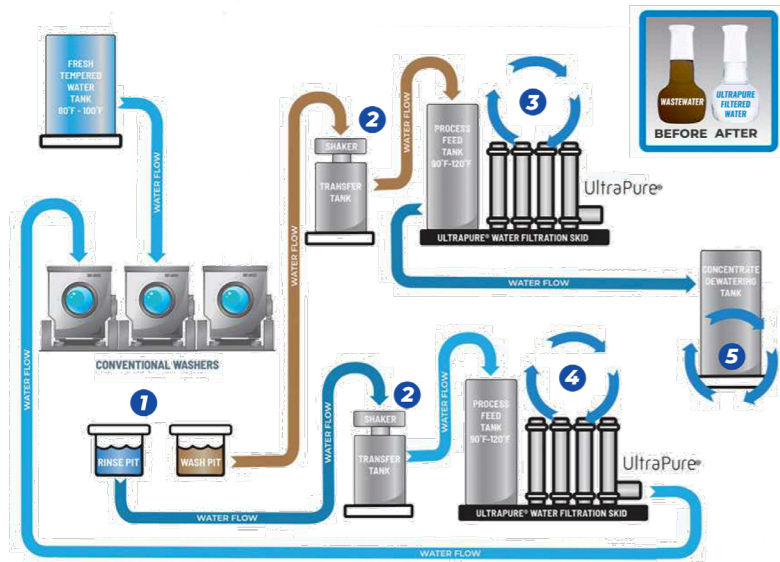
Processes Wastewater Temp	up to 211°F
Wastewater	between 0-14 pH
Ceramic membranes process FOG	above 1000mg/L
Low pressures reduce power demand	40 - 90 psi

ULTRAPURE®

Advanced Ceramic Membrane Technology

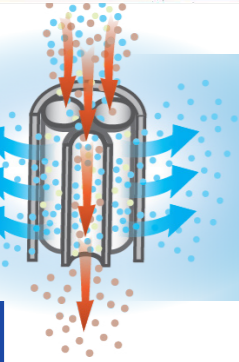
The UltraPure® produces high quality recycled water for applications in commercial laundry, food processing, and many others with no added treatment chemicals. The ultra-filtration process uses an innovative ceramic crossflow membrane design that can reclaim 100% of wastewater heat and reduce heating cost by 85%.

THE PROCESS



- 1 Heavy soil wash water and rinse water can be separated into 2 pits to maximize savings
- 2 Large solids & lint removed through MicroPure System
- 3 The hot recycled water is used on all wash steps
- 4 Rinse water can be treated separately and pumped to the tempered water tank
- 5 Contaminates removed during the filtration process are concentrated daily and disposed of periodically

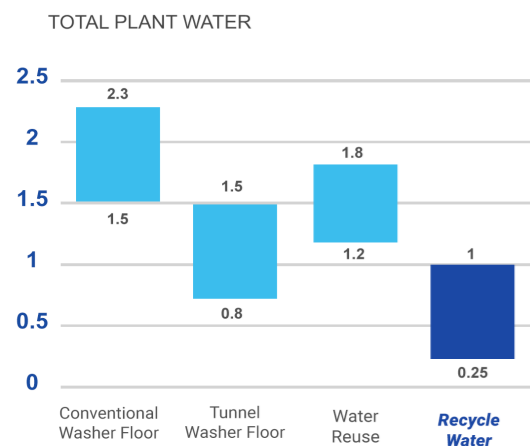
when combined with tertiary Reverse Osmosis filtration, the wastewater does not need to be separated between rinse and wash



PROPRIETARY CERAMIC MEMBRANE FILTRATION The UltraPure® can significantly reject water without bypassing to sewer or using a filter press.

WATER USAGE COMPARISON

UltraPure® allows for optimal wetting of your textile, while still lowering your gallon/lb usage.

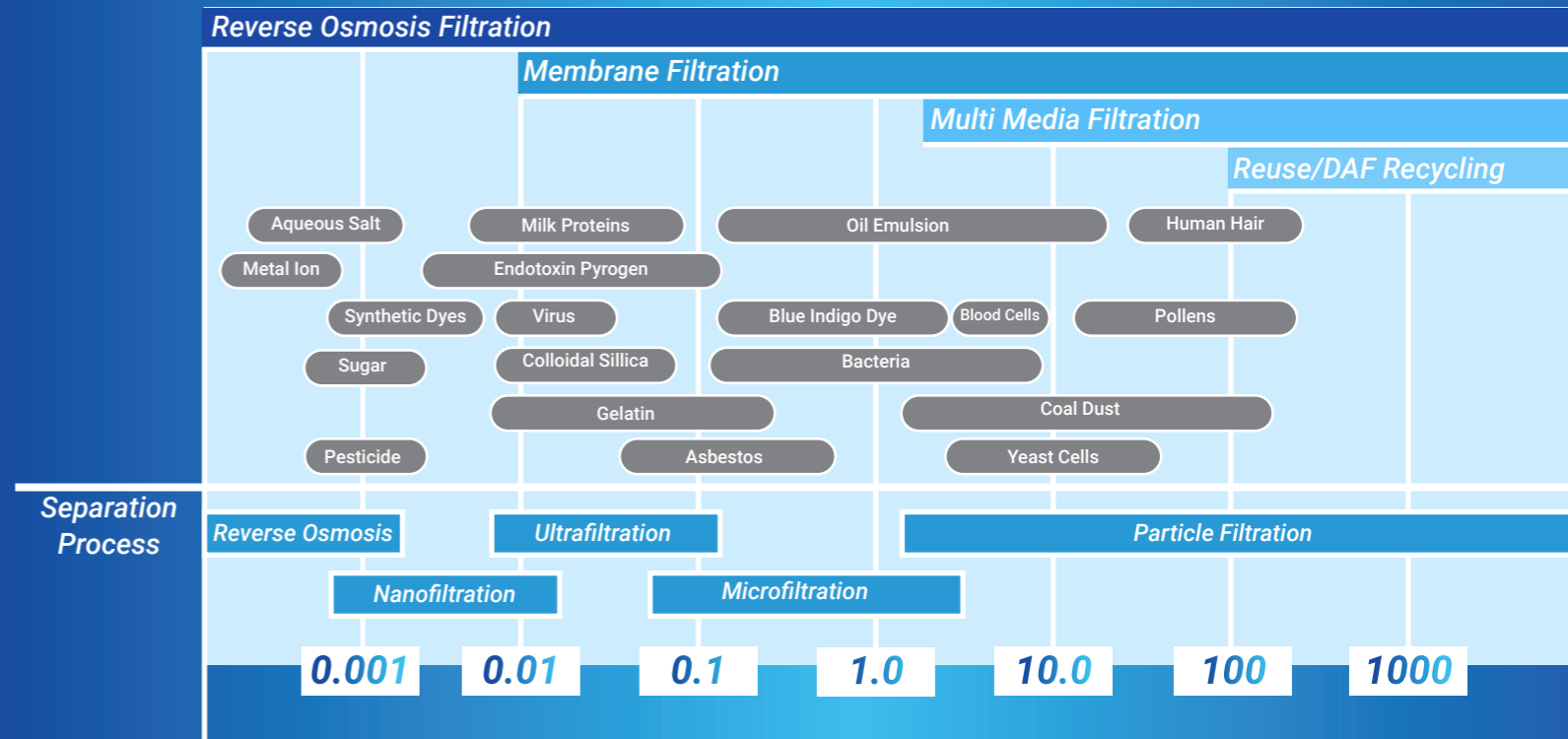


- ✓ Anti-fouling membrane material coating
- ✓ Membranes are chemically inert
- ✓ No annual filter replacement cost
- ✓ Average membrane lifespan is 10-15 years
- ✓ Low sensitivity to temperature, pH, chemical & mechanical abrasion
- ✓ Channels tolerate more suspended solids unlike hollow fiber and other tubular technologies

WATER QUALITY & CONSERVATION PARAMETERS

Parameter	Fresh Water	Reuse	Multi Media	DAF	ULTRAPURE®
Filtration Size	0.0001 µm	150 - 250 µm	2 µm	150 - 250 µm	.02 µm
TDS	<800 mg/L	1,000 - 1,200 mg/L	450 - 1,000 mg/L	1,300 - 1,800 mg/L	450 - 1,000 mg/L
TSS	<1 mg/L	181 mg/L	1 - 25 mg/L	25 - 50 mg/L	0 mg/L
pH	6.5 - 9.0 su	7.0 - 11.0 su	7.0 - 9.0 su	10.5 - 12 su	8.5 - 10 su
Alkalinity	<10 ppm	5 - 15 ppm	5 - 15 ppm	150 - 300 ppm	5 - 200 ppm
Iron	<0.1 ppm	<1.5 mg/L	<0.5 mg/L	<1.5 mg/L	<0.1 mg/L
Hardness	<17 ppm	<30 mg/L	<30 mg/L	15 - 50 mg/L	<17 mg/L
FOG	0 mg/L	5 - 50 mg/L	0 - 50 mg/L	10 - 200 mg/L	0 - 5 mg/L
POTENTIAL COST SAVINGS					
Recycle/Reuse Savings		10% - 20%	50% - 75%	10% - 30%	50% - 90%
Energy Savings (water heating)		0%	25% - 30%	0%	50% - 85%
Wash Chemical Savings		0%	0%	0%	10% - 30%

RANGE OF FILTRATION



THE CHOICE IS

CLEAR